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## THIS MANUAL MUST BE LEFT WITH THE OWNER FOR FUTURE REFERENCE

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

## **AWARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life.

Installation and service must be performed by a licensed professional HVAC installer (or equivalent) or service agency.

Failure to follow safety warnings and these instructions exactly could result in property damage, dangerous operation, serious injury, or death.

Any additions, changes, or conversions required in order for the appliance to satisfactorily meet the application needs must be made by a licensed professional HVAC installer (or equivalent) using factory-specified parts.

Do not use this system if any part has been under water. A flood-damaged appliance is extremely dangerous. Immediately call a licensed professional HVAC service technician (or equivalent) to inspect the system and to replace all controls and electrical parts that have been wet, or to replace the system, if deemed necessary.

The State of California has determined that this product may contain or produce a chemical or chemicals, in very low doses, which may cause serious illness or death. It may also cause cancer, birth defects, or reproductive harm.

## INSTALLATION/OPERATION INSTRUCTIONS

## **VRA Low Ambient Heat Recovery**

VRF SYSTEMS OUTDOOR UNITS 507794-01 12/2017

## **AWARNING**

Do not change the settings of any protection devices installed in the outdoor unit. If the pressure switch, thermal switch, or other protection device is shorted or forcibly operated, fire or explosion may occur.

Do not use parts other than those specified by Lennox or fire and/or explosion may occur.

## **▲** CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

## **A** IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

These units must be installed as part of a matched system as specified in the Product Specifications (EHB) bulletin.

#### General

The VRA low ambient heat recovery outdoor units are matched with up to 50 indoor units to create a VRF (variable refrigerant flow) system that uses HFC-410A refrigerant.

Refer to the Product Specification bulletin (EHB) for the proper use of these heat recovery units with matching indoor units, mode selection boxes, branch pipes, line sets and controls.

#### **Shipping and Packing List**

Check the components for shipping damage. If you find any damage, immediately contact the last carrier. Package 1 of 1 contains the following:

- 1 Assembled VRA low ambient heat recovery outdoor unit
- 1 Outdoor unit installation and operations instruc-
- 1 Piping accessory package

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#### **Safety Requirements**

#### **▲WARNING**

#### ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.

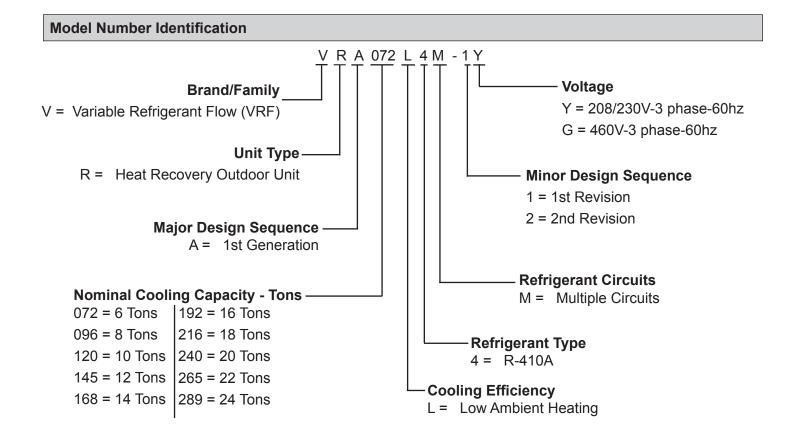
Do not touch the unit or the controller if your hands are wet.

Do not operate appliances with an open flame near the unit.

Do not replace a fuse with a fuse of a different rating. Do not attempt to bypass a fuse.

Do not insert your hands, tools or any other item into the air intake or air outlet at either the indoor or outdoor unit.

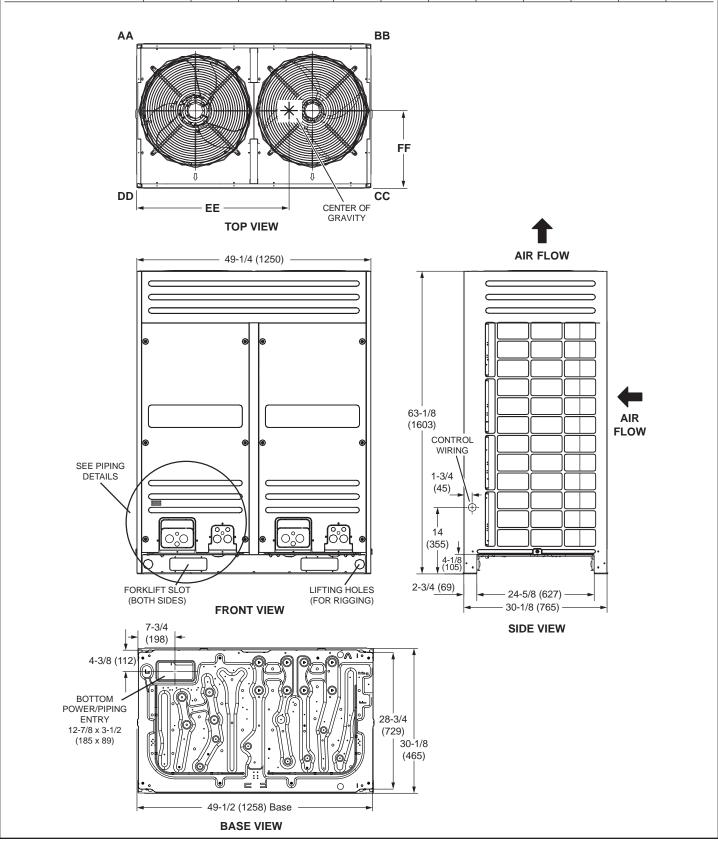
Do not allow children to operate the system.



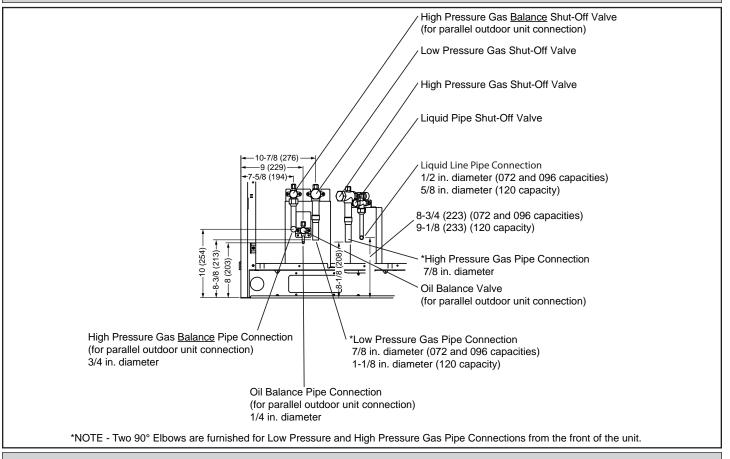
**NOTE -** Lennox VRF and Lennox Mini-Split products are similar in appearance to each other. Refer to the unit's model number to determine if the unit is a VRF (V) or Mini-Split (M) unit. It is not possible to mix the two types of equipment on any system.

## **Unit Dimensions - inches (mm)**

| CORNER WEIGHTS     |      |    |      |    |      |     |      |    | CENTE | R OF GR | AVITY  |     |
|--------------------|------|----|------|----|------|-----|------|----|-------|---------|--------|-----|
| Model No.          | Α    | Α  | В    | В  | С    | С   | D    | D  | E     | E       | F      | F   |
|                    | lbs. | kg | lbs. | kg | lbs. | kg  | lbs. | kg | in.   | mm      | in.    | mm  |
| VRA072/096/120L-2G | 165  | 75 | 187  | 85 | 222  | 101 | 198  | 90 | 26    | 660     | 13-7/8 | 351 |
| VRA072/096/120L-2Y | 163  | 74 | 185  | 84 | 219  | 99  | 196  | 89 | 20    | 000     | 13-776 | 351 |



#### **Dimensions - Piping Details - inches (mm)**



#### **Unit Placement Considerations**

#### **AWARNING**

Use the provided and specified components when installing equipment. Failure to do so may result in unit falling, water leaking or electrical shocks, causing personal injury or equipment or property damage.

Check stability of unit support. If support is not capable of carrying weight of the unit, unit may fall causing personal injury or equipment damage.

Safely dispose of packing materials, which include nails, wood and other sharp objects, as well as plastic wrapping. Children playing with plastic wrap or bags risk the danger of suffocation.

#### **IMPORTANT!**

Exhaust vents from dryers, water heaters and furnaces should be directed away from the outdoor unit. Prolonged exposure to exhaust gases and the chemicals contained within them may cause condensation to form on the steel cabinet and other metal components of the outdoor unit. This will diminish unit performance and longevity.

#### **OUTDOOR UNIT POSITIONING CONSIDERATIONS**

In addition to clearances, the following items should be considered when setting the outdoor unit:

- 2007 EPA Noise Policy. Observe local code adoptions/enforcement as consideration should be used when selecting an outdoor units permanent placement. Sound data for each unit can be found in the Product Specifications Document.
- Glass has a very high level of sound transmission.
   When possible, do not install the unit directly outside a window.
- Avoid installing the unit in areas exposed to extreme voltage variations (such as factories).
- Install unit level.
- Allow sufficient space around unit for proper operation and maintenance.
- Install the outdoor unit a minimum of 3 feet away from any antenna, power cord (line), radio, telephone, security system, or intercom. Electrical interference and radio frequencies from any of these sources may affect operation.
- Coating Outdoor Coils is recommended in applications installed in coastal regions less than 30 miles inland.

#### **Lifting the Unit**

- Do not hold the air inlet grille while lifting the unit.
   This could result in damage to the cabinet.
- Do not touch the fan blades with your hands or other objects while lifting the unit.

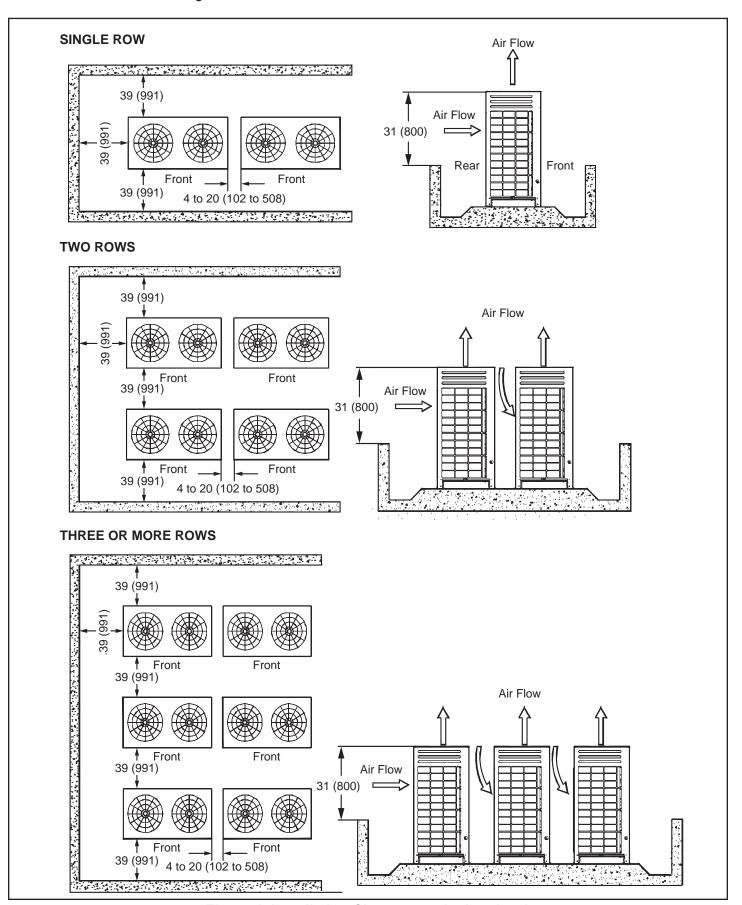


Figure 1. Installation Clearances - inches (mm)

#### **Vertical Clearances**

- Obstructions must be 32 in. (813 mm) below the top of the outdoor unit or a field supplied air discharge duct is required.
- If the outdoor unit is LOWER than surrounding obstacles, add a field-supplied duct onto the outdoor unit's exhaust hood to facilitate heat dissipation.

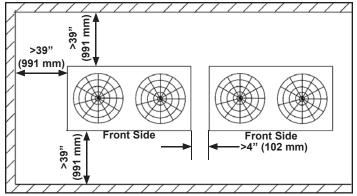


Figure 2. Horizontal Obstructions

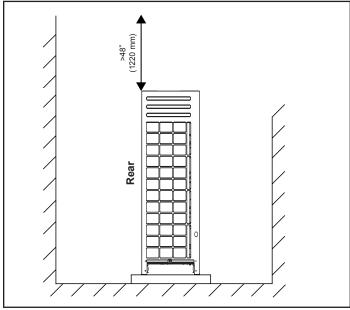


Figure 3. Vertical Obstructions

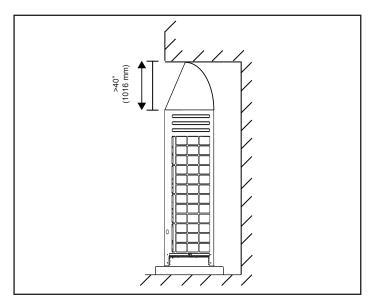


Figure 4. Ducted Air Discharge Around Obstructions

#### **Cold Climate Considerations**

#### **A** CAUTION

When operating the heat pump in a low outdoor ambient temperature, be sure to follow the instructions described below.

- To prevent exposure to wind, install the outdoor unit with its air inlet side facing the wall.
- Never install the outdoor unit at a site where the air inlet side may be exposed directly to wind.
- In heavy snowfall areas, select an installation site where the snow will not affect the unit.

#### **Snow and Ice Protection**

- Install the unit high enough above the ground or roof to allow adequate drainage of defrost water and prevent ice or snow build-up.
- Carefully consider how to manage defrost and condensate water disposal to prevent ice from creating hazardous conditions near walkways and egresses.
- Use heated tape on condensate drain line.
- Locate unit so winter prevailing winds do not blow directly on to the outdoor unit.
- In heavy snow areas, do not locate the unit where drifting will occur. The unit base should be elevated above the depth of average snows. See figure 5.

- Locate unit away from overhanging roof lines which would allow water or ice to drop on, or in front of, coil or into unit.
- There must be unobstructed air flow around the air inlet and the air outlet.
- The unit must not be installed in areas where a flammable gas leak may occur.
- Install snow guards to prevent snow fall from entering air inlet and outlet. See figure 5.

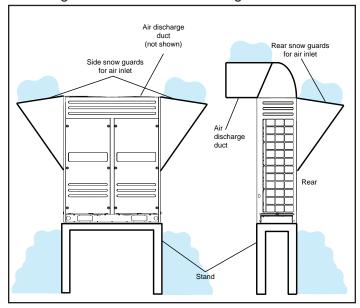


Figure 5. Snow Protection

**NOTE -** Snow guards are recommended on both sides and rear of the unit as shown.

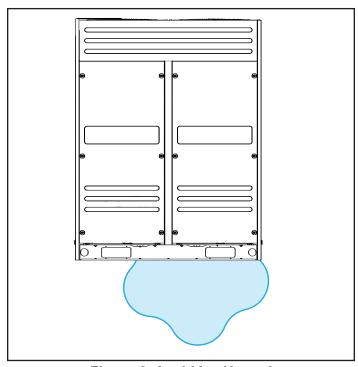


Figure 6. Avoid Ice Hazard

Wind baffles are not required for the outdoor units. However, in order to maximize reliability and performance, the following best practices should be followed. If unit coil cannot be installed away from prevailing winter winds, some method of protecting the coil is recommended. Minimum clearances from wind barrier must be observed at all times. Common application examples are:

 Construct a wind barrier. Size barrier at least the same height and width as outdoor unit. Install a barrier 39 inches (991 mm) minimum from the sides of the unit in the direction of prevailing winds as illustrated in figure 7.

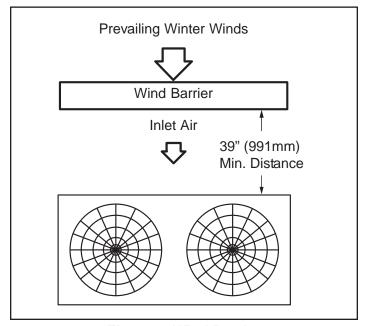


Figure 7. Wind Barrier

- Install the outdoor unit in a mechanical enclosure.
   See figure 8.
  - Provide additional heating to enclosure if necessary to maintain proper ambient temperature.
  - Duct discharge air if there isn't sufficient clearance above the unit.

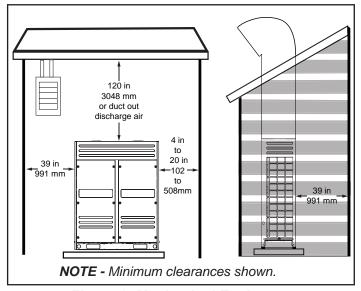


Figure 8. Mechanical Enclosure

#### **Buried Refrigerant Pipe Protection**

- All refrigerant lines must be insulated regardless of if it is buried.
- In addition to insulating each line of piping, buried lines must rest inside a sealed, watertight conduit.
- The conduit must be designed so it cannot collect and retain water.

## **Condensate Pipe Protection**

 Use heated tape to protect condensate piping from freezing and/or rupturing.

**NOTE -** Separate power supply is required for heated tape.

#### **Base Pan Heater**

Factory-installed base pan heater. No field connections required.

**NOTE** - Base pan heater operates during heating mode when outdoor temperatures are below 36°F. The base pan heater stops operation when outdoor temperatures are above 39°F.

#### **Air Discharge Duct**

- Before installing the air duct, remove the two fan guards from the top of the unit.
- Duct each outdoor unit separately. Do not use a combined plenum as this may result in air being not discharged directly to the outside.
- Only one bend is allowed in the air duct.
- Duct louvers will reduce air volume, cooling and heating capacity and efficiency. Louvers are not recommended; but, if they are required by the job, the louver angle should be no larger than 15°.
- It may be necessary to install a flexible connector between the unit and the duct to reduce vibration noise.

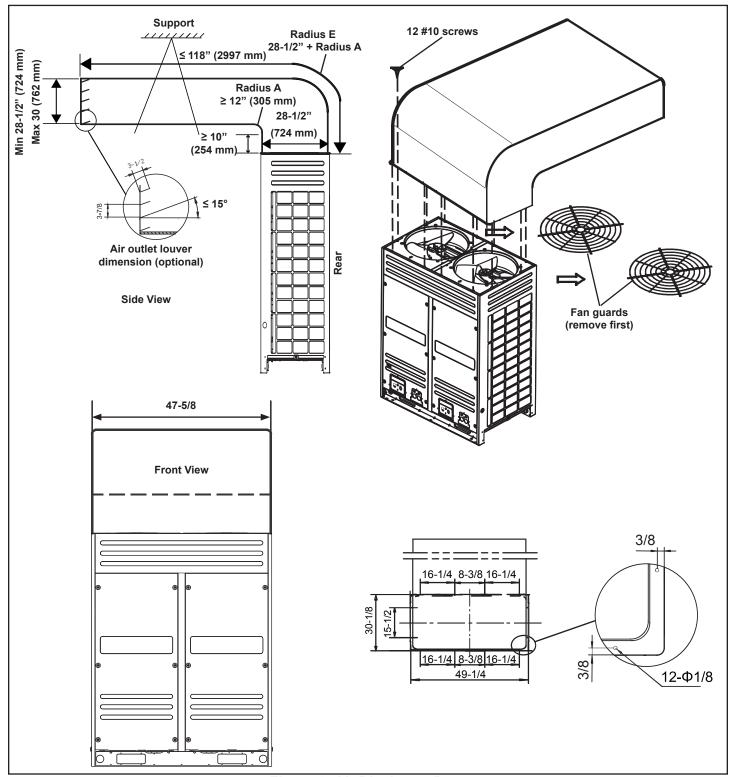
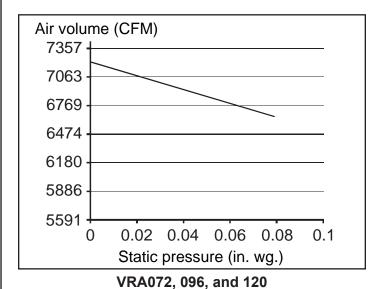


Figure 9. Air Discharge Duct (Front or Rear Connection)

# Support ≤ 118" (2997 mm) 50-3/4" (1289 mm) Radius A 48" ≥ 12" (305 mm) (1219 mm) ≥ 10" (254 mm) ≤ 15° Air outlet louver dimension (optional) 28-1/2" (724 mm) 12 #10 screws Fan guards (remove first) 1<u>2− ф 1</u>/8 16-1/4 8-3/8 16-1/4 3/8 8/1-08 16-1/4 8-3/8 16-1/4 49-1/4

Figure 10. Air Discharge Duct (Side Connection)

## **Discharge Duct Pressure Curves**



NOTE - Total ESP shall not exceed .25"

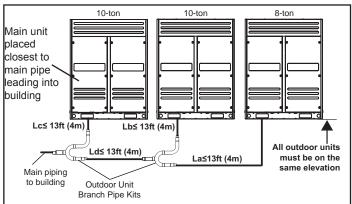
#### **ACAUTION**

In order to avoid injury, take proper precaution when lifting heavy objects.

Take care when using a sling to lift the unit for installation. The unit center of gravity is not at its physical center.

#### Main/Sub Outdoor Unit Placement

- A VRF system consisting of more than two outdoor units, must be placed in order from the largest to the smallest capacity. See figure 8.
- The largest capacity outdoor unit must be installed closest to the main pipe leading into the building. See figure 11.
- The largest capacity outdoor unit address is the main unit, while the others are the sub units. See figure 11.
- All the outdoor units manifolded together should be installed at the same elevation.



**NOTE -** All the outdoor units manifolded together should be installed at the same elevation.

Figure 11. Main/Sub Unit Placement (28-Ton System Example)

#### Installation

#### Slab or Roof Mounting

Install the unit a minimum of 8 inches (203 mm) above the roof or ground surface to avoid ice build-up around the unit. Locate the unit above a load-bearing wall or area of the roof that can adequately support the unit. Consult local codes for rooftop applications.

- Use a field supplied slab or suitably sized steelwork to construct a base for locating the condensing unit.
   All support work should be verified by a qualified engineer.
- If the unit coil cannot be installed away from prevailing winter winds, a wind barrier should be constructed. Size barrier at least the same height and width as outdoor unit. Install barrier 12 inches (305 mm) minimum from the sides of the unit in the direction of prevailing winds.

#### **IMPORTANT!**

#### **Roof Damage!**

This system contains both refrigerant and oil. Some rubber roofing material may absorb oil. This will cause the rubber to swell when it comes into contact with oil. The rubber will then bubble and could cause leaks. Protect the roof surface to avoid exposure to refrigerant and oil during service and installation. Failure to follow this notice could result in damage to roof surface.

#### Securing Outdoor Unit to Slab or Frame

Use lag bolts at all four corners to secure the unit to the field-provided slab or frame. Isolation material can is used to control vibration or sound transmission, lag bolt must extend through material to the slab or frame. See figure 12.

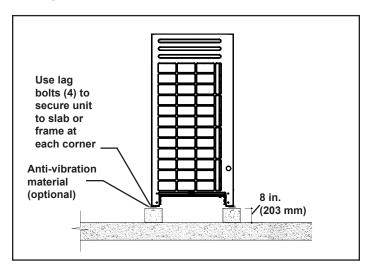


Figure 12. Securing Outdoor Unit to Slab or Frame

## **Refrigerant Piping Connections**

#### **▲WARNING**

Refrigerant leaks are unlikely; however, if a refrigerant leak occurs, open a door or windows to dilute the refrigerant in the room. Turn off the unit and all other appliances that may cause a spark. Call a licensed professional HVAC technician (or equivalent) to repair the leak.

Use only R-410A refrigerant to charge this system. Use of other refrigerant or gas will damage the equipment.

Do not allow air or other contaminants to enter system during installation of refrigerant piping. Contaminants will result in lower system capacity and abnormally high operating pressures and may result in system failure or explosion. Insulate all refrigerant piping.

Refrigerant pipes may be very hot during unit operation. Do not allow contact between wiring and bare copper pipes.

After refrigerant piping connections have been completed, check the system for leaks per commissioning instructions.

- Both liquid and gas (vapor) lines must be individually insulated.
- Field piping consists of three field-provided copper refrigerant lines connected to the outdoor unit.
   These lines carry the liquid and vapor refrigerant to and from the mode selection box(es).
- Refrigerant piping and wiring connections can be brought into the outdoor unit through openings provided in the front, side(s), pipe and underside (recommended) of the unit.
- Refrigerant piping must be connected using mode selection boxes and individual branch pipe kits.
   Four mode selection boxes are available in varying sizes to accommodate connection of one to 24 indoor units.
- The following restrictions apply to each VRA system:
  - Total refrigerant pipe length 3280 ft. (1000 m)
  - Longest pipe length actual) 574 ft. (175 m)
  - Level difference between indoor units 98 ft. (30 m)
  - Piping length from the first branch pipe to the farthest indoor unit 132/295 ft. (40/90 m)
- For each branch pipe, allow 19-1/4" (488 mm) of equivalent length.
- When the outdoor unit is installed 66 feet (20 m) or more above the indoor units, install an oil return trap every 33 feet (10 m) in the main gas pipe. See figure 13 for trap specifications.

 When the outdoor unit is 132 feet (40 m) or more below the indoor units, increase the diameter of the liquid line pipe from the outdoor unit to the first branch pipe by one size.

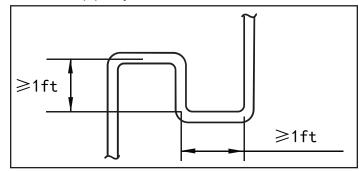


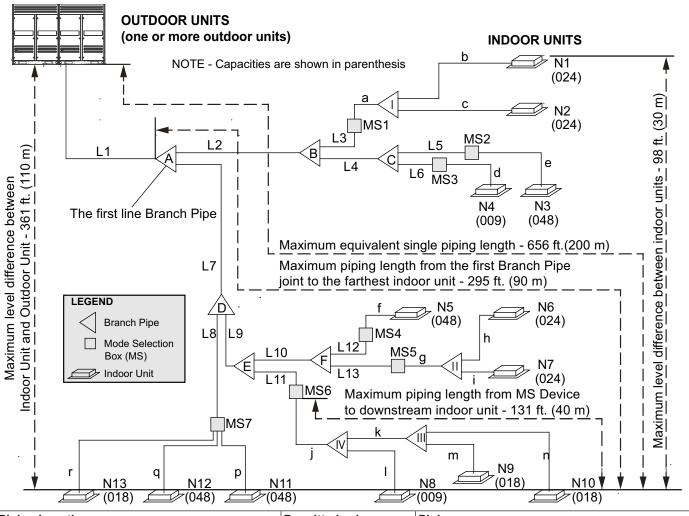
Figure 13. Oil Return Trap

- To extend the length from the first branch pipe to the farthest indoor unit beyond 132 ft. (40 m) and up to 295 ft. (90 m), the following three conditions must be met.
  - Increase diameter of the main pipe between the first and the last branch pipes. If the diameter of the pipe is the same as the main outdoor pipe, then it does not need to be increased. Ex: If 132 ft.<L1+L7+L9+L10 ≤ 295 ft., increase the diameter of all the pipes by one size.
  - 2. The length from the indoor unit to the nearest branch pipe must be 132 ft. (40 m) or less. Ex: a,b,c,d,e,f,g,h,i,j,k,l,m ≤ 132 ft.
  - 3. The difference between [the distance from the outdoor unit to the farthest indoor unit] and [the distance from the outdoor unit to the nearest indoor unit] is  $\leq 132$  ft. Ex: (L1+L7+L9+L11+11+j+k+n)-(L1+L7+L8+p)  $\leq 132$  ft.

## **IMPORTANT!**

The compressor in this unit contains PVE oil (Polyvinylether). PVE oil is formulated for hydrofluorocarbon (HFC) refrigerants, such as R-410a, which this system contains. While it may have some miscibility properties with mineral based oil and POE oil (Polyolester), you should not mix PVE oil with any other type of refrigerant oil.

#### Maximum Permitted Refrigerant Pipe Length and Maximum Height Difference



| Pipir             | Piping Length  |                   | Permitted value                    | Piping   |
|-------------------|--|-------------------|------------------------------------|--|
|                   | Total piping length  |                   | <sup>1</sup> 3280 ft. (1000 m)     | L1+(L2+L3+L4+L5+L6+L7+L8+L9+L10+L11+L12+L1<br>3)×2+a+b+c+d+e+f+g+h+i+j+k+l+m+n+p+q+r |
| _                 | C Single nining length   |                   | 574 ft. (175 m)                    | 141171101141111111   |
| ing<br>ngth       |  |                   | <sup>2</sup> 656 ft. (200 m)       | L1+L7+L9+L11+j+k+n   |
| E. Pi             | Piping length from the first branch joint to the farthest indoor unit              |                   | <sup>3</sup> 132/295 ft. (40/90 m) | L7+L9+L11+j+k+n  |
|                   | Piping length from Mode Selection Box (MS) to the downstream indoor unit of itself |                   | 132 ft. (40 m)                     | j+k+n  |
| _<br>             | Level difference between   |                   | <sup>4</sup> 230 ft. (70 m)        |  |
| Level<br>Differen | ଅଧି ଆindoor unit and outdoor unit  | Outdoor unit down | ⁵ 360 ft. (110 m)                  |  |
| J #               | Level difference between indoor units  |                   | 98 ft. (30 m)                      |  |

#### NOTES:

The first branch in all systems must be centrally located between all Mode Selection (MS) Boxes.

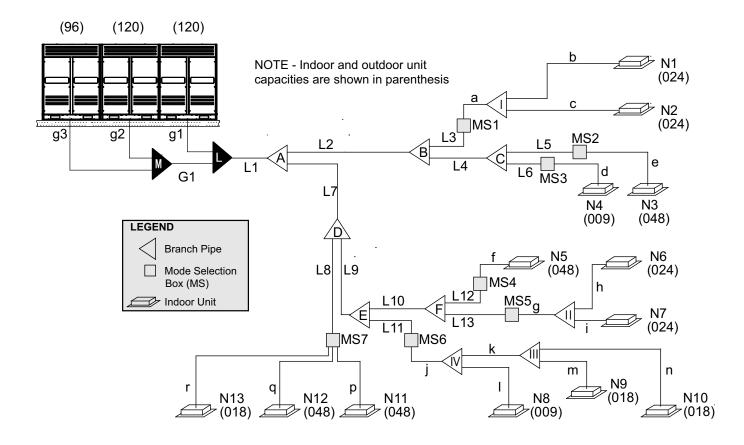
- When counting the total piping length, double the actual length of the distribution pipes between first Branch Pipe joint and Mode Selection Box (MS): Installation. Total piping length =  $L1+(L2+L3+L4+L5+L6+L7+L8+L9+L10+L11+L12+L13) \times 2+a+b+c+d+e+f+g+h+i+j+k+l+m+n+p+q+r \le 3280$  ft.(1000 m).
- <sup>2</sup> Each Branch Pipe is equivalent to 20 in. (508 mm).
- <sup>3</sup> The maximum allowable piping length from the first Branch Pipe joint to the farthest indoor unit must be ≤ 132 ft. (40 m), but if the following conditions are met, the maximum allowable length can be extended to 295 ft. (90 m):
- The piping length from each indoor unit to the nearest Branch Pipe joint or direct connected Mode Selection Box (MS) must be less than 132 ft. (40m) (b to r).
- The difference in length between the outdoor unit to the <u>farthest</u> indoor unit, and the outdoor unit to the <u>nearest</u> indoor unit is ≤ 132 ft. (40 m). Example: The <u>farthest</u> indoor unit is N10, The <u>nearest</u> indoor unit is N11 (L1+L7+L9+L11+j+k+n) minus (L1+L7+L8+p) ≤ 132 ft. (40 m).
- Increase the distribution pipe diameter between the first Branch Pipe and Mode Selection Box (MS) L2-L13. If the pipe diameter is the same as the main outdoor pipe, it does not need to be increased.

#### Pipe Size Allowable Increase Diameters (in.):

| 3/8 to 1/2 | 1/2 to 5/8 | 5/8 to 3/4 | 3/4 to 7/8 | 7/8 to 1-1/8 | 1-1/8 to 1-3/8 | 1-3/8 to 1-5/8 | 1-5/8 to 2-1/8 |
|------------|------------|------------|------------|--------------|----------------|----------------|----------------|
|            |            |            |            |              |                |                |                |

<sup>&</sup>lt;sup>4</sup> When the outdoor unit is <u>higher</u> than indoor units and the level difference is over 65.6 ft. (20 m), it is recommended to set an oil return bend every 32.8 ft.(10 m) in the gas pipe of the main pipe. Refer to Installation Instructions for additional details.

<sup>&</sup>lt;sup>5</sup> When the outdoor unit is lower than indoor units and the level difference is more than 132 ft.(40 m), the main liquid pipe pipe need to increase by one size.



#### PIPE AND COMPONENT NAMES

| Name   | Designation  |  |  |
|--|--|--|--|
| Outdoor Unit Connection Pipe   | g1, g2, g3, G1                                     |  |  |
| Outdoor Unit Branch Pipe Assembly  | L, M   |  |  |
| Main Pipe  | L1   |  |  |
| Indoor Unit Main Pipe  | L2, L3, L4, L5, L6, L7, L8, L9, L10, L11, L12, L13 |  |  |
| Branch Pipe Assembly between Main Pipe and Mode Selection Box (MS)   | A, B, C, D, E, F                                   |  |  |
| Mode Selection Box (MS)  | MS1, MS2, MS3, etc.                                |  |  |
| Branch Pipe Assembly between Mode Selection Box (MS) and Indoor Unit   | I, II, III, IV                                     |  |  |
| Indoor Unit auxiliary pipe between Mode Selection Box (MS) and downstream Branch Pipe joint                              | a, g, j, k   |  |  |
| Indoor Unit auxiliary pipe from Indoor Unit to the nearest Branch Pipe joint or direct connected Mode Selection Box (MS) | b, c, d, e, f, h, i, l, m, n, p, q, r              |  |  |
| Indoor Unit  | N1, N2, N3, etc.                                   |  |  |

Figure 14. Typical Refrigerant Piping Diagram

#### **OUTDOOR UNIT MAIN PIPE SELECTION (L1)**

|                 | Main Pipe Diameter (in.)  |                              |                |                      |   |                              |                |                      |  |  |  |
|-----------------|---|------------------------------|----------------|----------------------|---|------------------------------|----------------|----------------------|--|--|--|
| Outdoor<br>Unit | Equivalent length of all liquid pipes is less than 295 ft. (90 m) |                              |                | First                | Equivalent length of all liquid pipes is more than 295 ft. (90 m) |                              |                | First                |  |  |  |
| Size            | Low<br>Pressure<br>Gas Pipe                                       | High<br>Pressure<br>Gas Pipe | Liquid<br>Pipe | Branch Pipe Assembly | Low<br>Pressure<br>Gas Pipe                                       | High<br>Pressure<br>Gas Pipe | Liquid<br>Pipe | Branch Pipe Assembly |  |  |  |
| 072             | 7/8   | 3/4                          | 3/8            | V8MSBP02             | 7/8   | 3/4                          | 1/2            | V8MSBP02             |  |  |  |
| 096             | 7/8   | 3/4                          | 1/2            | V8MSBP02             | 7/8   | 3/4                          | 1/2            | V8MSBP02             |  |  |  |
| 120             | 1-1/8   | 3/4                          | 1/2            | V8MSBP03             | 1-1/8   | 3/4                          | 5/8            | V8MSBP03             |  |  |  |
| 145             | 1-1/8   | 7/8                          | 5/8            | V8MSBP03             | 1-1/8   | 7/8                          | 5/8            | V8MSBP03             |  |  |  |
| 168-216         | 1-3/8   | 1-1/8                        | 5/8            | V8MSBP04             | 1-3/8   | 1-1/8                        | 3/4            | V8MSBP04             |  |  |  |
| 240             | 1-3/8   | 1-1/8                        | 5/8            | V8MSBP04             | 1-3/8   | 1-1/8                        | 3/4            | V8MSBP04             |  |  |  |
| 264-312         | 1-3/8   | 1-1/8                        | 3/4            | V8MSBP04             | 1-3/8   | 1-1/8                        | 7/8            | V8MSBP04             |  |  |  |
| 336-360         | 1-5/8   | 1-3/8                        | 3/4            | V8MSBP05             | 1-5/8   | 1-3/8                        | 7/8            | V8MSBP05             |  |  |  |

Note - The Main Pipe (L1) can be selected from the Outdoor Unit Main Pipe Selection table or the Indoor Unit Main Pipe Selection table, the larger size must be used.

#### INDOOR UNIT MAIN PIPE SELECTION (L1 to L13)

| Indoor Unit            | Indoo                    | Dranah Dina               |             |                      |
|------------------------|--------------------------|---------------------------|-------------|----------------------|
| Total Capacity (kBtuh) | Low Pressure<br>Gas Pipe | High Pressure<br>Gas Pipe | Liquid Pipe | Branch Pipe Assembly |
| A < 018                | 1/2                      | 3/8                       | 1/4         | V8MSBP01             |
| 018 ≤ A < 056          | 3/4                      | 5/8                       | 3/8         | V8MSBP01             |
| 056 ≤ A < 078          | 7/8                      | 3/4                       | 3/8         | V8MSBP02             |
| 078 ≤ A < 112          | 7/8                      | 3/4                       | 1/2         | V8MSBP02             |
| 112 ≤ A < 156          | 1-1/8                    | 7/8                       | 1/2         | V8MSBP03             |
| 156 ≤ A < 224          | 1-1/8                    | 7/8                       | 5/8         | V8MSBP03             |
| 224 ≤ A < 314          | 1-3/8                    | 1-1/8                     | 3/4         | V8MSBP04             |
| 314 ≤ A < 460          | 1-5/8                    | 1-3/8                     | 3/4         | V8MSBP05             |
| ≤ 460                  | 1-5/8                    | 1-3/8                     | 7/8         | V8MSBP05             |

#### OUTDOOR UNIT PIPE SELECTION (g1, g2, g3, G1)

| Dina                         | Outdoor Unit | door Unit Pipe Diameter (in.) |                        |             |  |  |  |
|------------------------------|--------------|-------------------------------|------------------------|-------------|--|--|--|
| Pipe                         | Size         | Low Pressure Gas Pipe         | High Pressure Gas Pipe | Liquid Pipe |  |  |  |
| g1, g2, g3 6 or 8 ton 10 ton | 7/8          | 3/4                           | 1/2                    |             |  |  |  |
|                              | 10 ton       | 1-1/8                         | 3/4                    | 5/8         |  |  |  |
| G1                           |              | 1-3/8                         | 1-1/8                  | 3/4         |  |  |  |

#### OUTDOOR UNIT BRANCH PIPE ASSEMBLY SELECTION (L, M)

| Outdoor Unit Quantity | Parallel Connection with Branch Pipes |
|-----------------------|---------------------------------------|
| 2 units               | L use V8ODBP02HR                      |
| 3 units               | L + M use V8ODBP03HR                  |

#### INDOOR UNIT AUXILIARY PIPE SELECTION (Between Branch Box (MS) And Downstream Branch Joint) (a, g, j, k)

| Indoor Unit Consoity (kPtub) | Pipe Diar | Available Branch Pipe |                       |
|------------------------------|-----------|-----------------------|-----------------------|
| Indoor Unit Capacity (kBtuh) | Gas Pipe  | Liquid Pipe           | Available Branch Pipe |
| A<56                         | 5/8       | 3/8                   | V8IDBP01              |

#### INDOOR UNIT AUXILIARY PIPE SELECTION

(From Indoor Unit To The Nearest Branch Joint Or Direct Connected Mode Selection Box (MS) (b, c, d, e, f, h, i, I, m, n, p, q, r)

|                  | Pipe Diameter (in.)  Pipe length from indoor unit to nearest branch joint or direct connected Mode Selection Box (MS) |                   |                                    |          |  |  |  |
|------------------|---|-------------------|------------------------------------|----------|--|--|--|
| Indoor Unit      |   |                   |                                    |          |  |  |  |
| Capacity (kBtuh) | Pipe length <u>less</u>   | than 33 ft (10 m) | Pipe length more than 33 ft (10 m) |          |  |  |  |
|                  | Gas Pipe  | Liquid Pipe       | Gas Pipe                           | Gas Pipe |  |  |  |
| A<18             | 1/2   | 1/4               | 5/8                                | 3/8      |  |  |  |
| 18≤A<54          | 5/8   | 3/8               | 3/4                                | 1/2      |  |  |  |

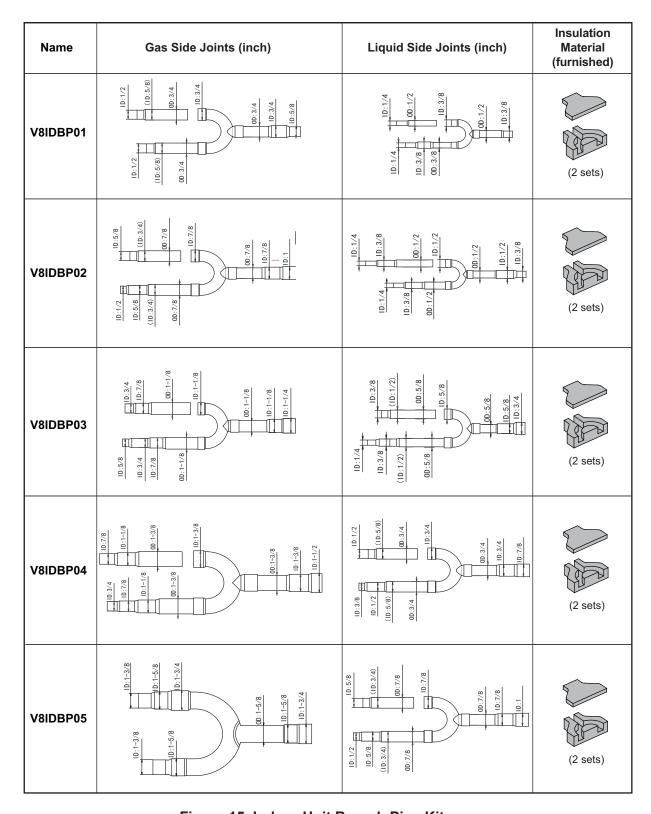


Figure 15. Indoor Unit Branch Pipe Kits

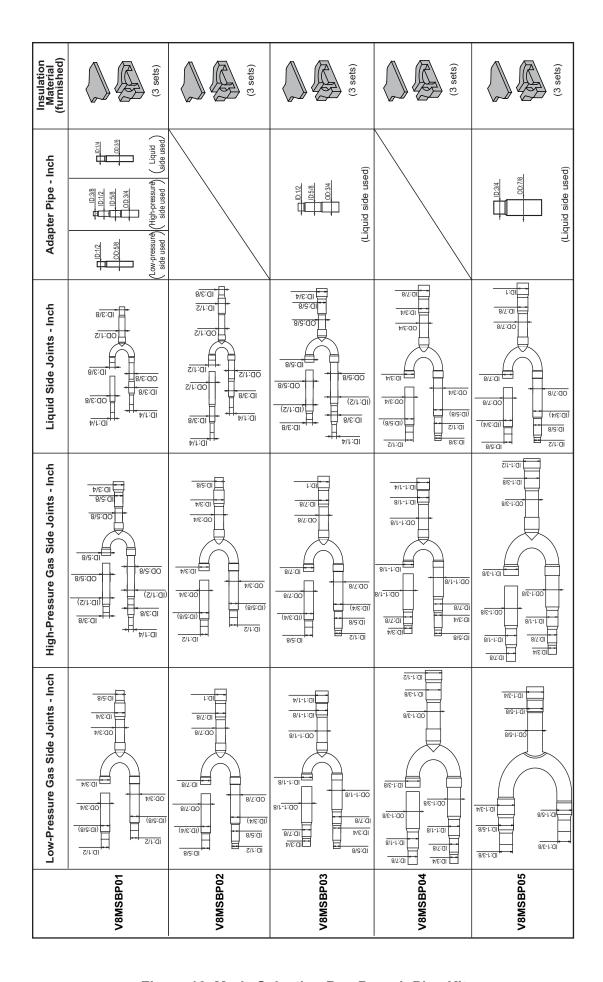


Figure 16. Mode Selection Box Branch Pipe Kits

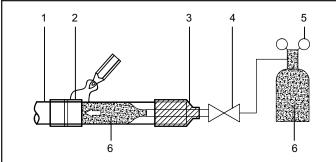
- The seal on the unit refrigerant piping connections should remain in place until the last possible moment. This will prevent dust or water from getting into the refrigerant piping before it is connected.
- Flow the pipework with dry (oxygen-free) nitrogen (2.9 psig or 3 CFH) during brazing to avoid oxidation which may block the refrigerant piping.
- Do not use anti-oxidants when brazing.
- Do not use flux when brazing copper-to-copper piping. Use phosphor copper brazing filler alloy (BCuP) which does not require flux. Flux has a harmful effect on refrigerant pipe.
- Use a wet cloth to insulate the shut off valve during brazing.
- Use dedicated gauges and hoses with R-410A equipment.

#### PRESSURE TEST

- Follow the pressure test specifications in table 1 for pressure test.
- Use oxygen-free nitrogen to pressure test to 650 psig and hold for 1 hour.

#### **EVACUATE SYSTEM**

- Follow the Lennox pressure test specifications in table 1 and the triple evacuation process described on page 19 to pressure test and evacuate the system.
- Use a vacuum pump capable of evacuating to lower than -14.5 psig.
- Do not open any of the outdoor unit shut-off valves (possible max 5 valves). The outdoor unit does not need to be evacuated.
- Evacuate the system to -14.5 psig, or below, for 2 hours.



- 1 Refrigerant pipe
- 2 Part to be brazed
- 3 Reducer
- 4 Isolation valve
- 5 Pressure-regulating valve
- 6 Oxygen-free nitrogen

Figure 17. Brazing Best Practices

## **IMPORTANT!**

Use only oxygen-free nitrogen (OFN).

**Table 1. Pressure Test Specifications** 

| 1 | 3 bar  | 44 psig  | minimum of 10 minutes  |
|---|--------|----------|--|
| 2 | 15 bar | 220 psig | minimum of 10 minutes  |
| 3 | 32 bar | 470 psig | minimum of 10 minutes  |
| 4 | 45 bar | 650 psig | 1 hour. Stress test to prove the integrity of the complete installation.                   |
| 5 | 32 bar | 470 psig | 24 hours. Lower system pressure test, after confirmation No. 4 was successfully completed. |

#### **Triple Evacuation Procedure**

A Micron or Torr gauge must be used for this procedure.

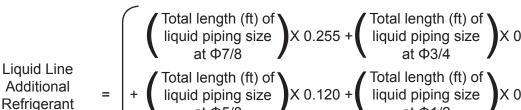
- 1. Discharge the oxygen-free nitrogen and evacuate the system to a reading of 8000 Microns (8 Torr) using all service valves.
- Break the vacuum by allowing nitrogen into the three inter-connecting pipework port connections (low pressure gas pipe, high pressure gas pipe and liquid line pipe) until a positive pressure is achieved.
- 3. Evacuate the system to a reading of 5000 Microns (5 Torr).
- 4. Break the vacuum by allowing nitrogen into the three inter-connecting pipework port connections (low pressure gas pipe, high pressure gas pipe and liquid line pipe) until a positive pressure is achieved
- 5. Evacuate the system to a minimum reading of 500 Microns (0.5 Torr).
- 6. For a moisture free system, ensure the vacuum is held without movement for a minimum of 4 hours.
- 7. If pressure loss is detected, carry out steps 2 through 6 until no pressure loss is observed.

#### **Additional Refrigerant Charge**

- 1. Calculate the additional refrigerant charge using the diameter and length of the liquid pipe (only) using Table 2 below.
- 2. Calculate the additional refrigerant charge for each liquid line branch pipe kit.
- 3. Calculate the additional refrigerant charge for each Mode Selection Box using Table 3 below.
- 4. Include 6.7 lbs. of refrigerant for each condensing unit in the system.
- 5. Total all calculations.
- 6. Add the calculated additional refrigerant to the system.

#### **Liquid Line Length Calculation**

Calculate additional refrigerant charge using the diameter and length of the liquid pipe.



X 0.120 + liquid piping size liquid piping size

**Table 2. Liquid Line Calculation** 

## Condensing Unit Calculation

(lbs.)

Include 6.7 lbs. of refrigerant for each condensing unit in the system.

#### **Mode Selection Box Calculation**

Use Table 3 to determine the amount of additional refrigerant for EACH mode selection box.

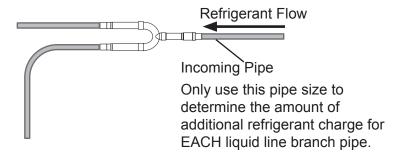
Table 3. Mode Selection Box Additional Charge

| Mode Selection Box<br>Model | Amount of refrigerant (lb/per) |
|-----------------------------|--------------------------------|
| V8MSBB01                    | 0.66                           |
| V8MSBB02                    | 0.66                           |
| V8MSBB03                    | 1.10                           |
| V8MSBB04                    | 1.10                           |

#### **Branch Pipe Kit Calculation**

Add 1.60 ft. (488 mm) per EACH liquid line branch pipe (incoming pipe size only) for additional charge calculation.

Example: The branch pipe kit has an incoming pipe size of 7/8" and outgoing pipe sizes of 3/8" and 5/8". Use only the incoming pipe size of 7/8" to calculate the additional refrigerant charge for this branch pipe kit.



#### **Connecting Manifolded Units**

- See the instruction manual included with the branch pipe kit for detailed connection information.
- Connect the branch pipes between outdoor units so that they are horizontal level ±10°.
- Do not install outdoor unit branch pipes vertically.
- Do not allow pipe to block outdoor unit access panels.
- Install a reverse trap if needed.

**NOTE -** Outdoor unit is shipped for bottom pipe entry. For front pipe entry installation, use parts in accessory bag.

- Branch kits include pipes with graduated diameters. The piping can be cut to suit the installation needs.
- Use a pipe cutter designed for refrigeration tubing.
- Discard unused pipe.
- Refer to the Lennox VRF Selection Software (LVSS) pipe sizing diagram to obtain the correct inlet and outlet sizes for the installation.
- Keep all components sealed until brazing.

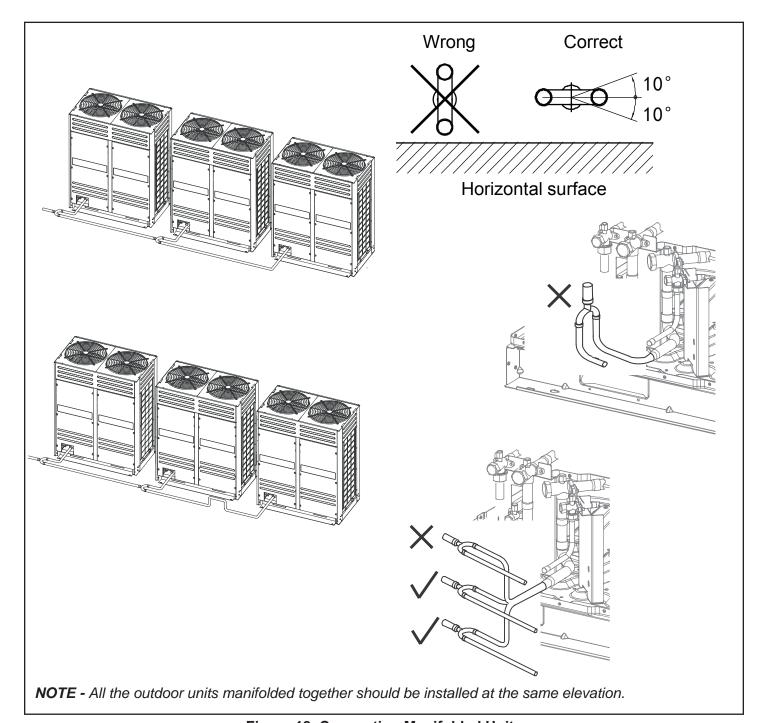


Figure 18. Connecting Manifolded Units

Internal valve layouts are the same in both heat recovery and heat pump units, it is their function that is different. Pay close attention when making final piping connections.

Heat Recovery internal valve layouts are described below. See the Heat Pump installation manual for heat pump internal valve information.

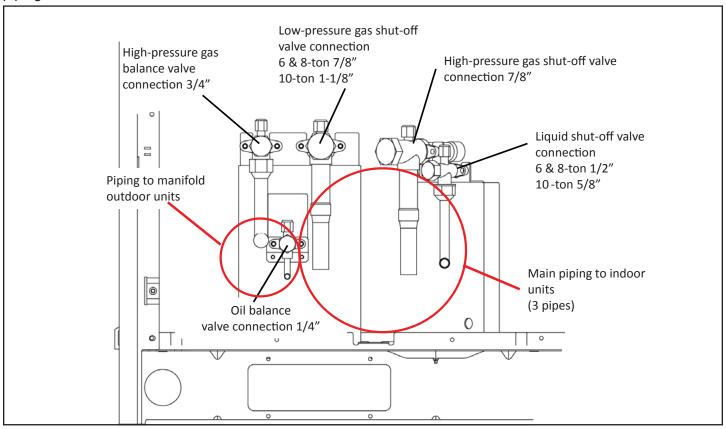


Figure 19. Heat Recovery Internal Valve Layout

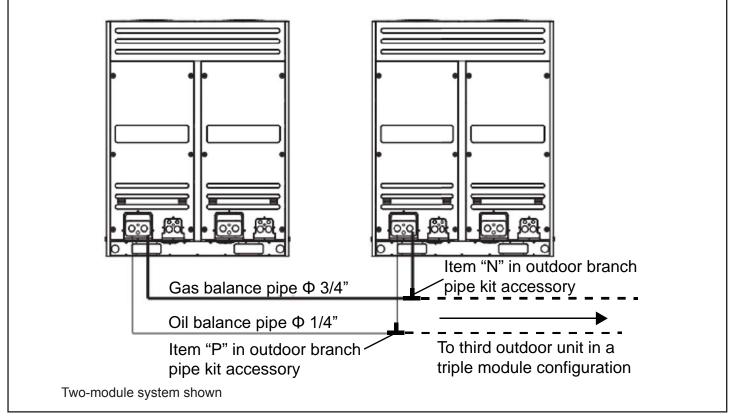


Figure 20. Balancing Pipe Sizes for Manifolded Outdoor Units

Oil Balance Joint (inch) Gas Balance Joint (inch) Liquid Side Joints (inch) Triple-Module Balancing Pipes Only High-Pressure Gas Side Joints (inch) Low-Pressure Gas Side Joints (inch) V8ODBP03HR

Figure 21. Outdoor Unit Branch Pipe Kits

Refer to the pipe sizing diagram in the LVSS report to determine pipe sizes. See figure 14.

Branch pipe kits are used to complete the piping for connecting outdoor units. T-shape connectors are used for balancing pipes only. U-shaped connectors are combined in the field to connect refrigerant piping for the structure. See figure 21.

#### **Connecting Mode Selection Boxes**

- V8MSBB01 -- Maximum No. of Groups (1) x Indoor Units per Group (1) = 1
- V8MSBB02 -- Maximum No. of Groups (2) x Indoor Units per Group (4) = 8
- V8MSBB03 -- Maximum No. of Groups (4) x Indoor Units per Group (4) = 16
- V8MSBB04 -- Maximum No. of Groups (6) x Indoor Units per Group (4) = 24
- All indoor units on the same connection must operate in the same mode.
- Do not install in noise sensitive areas.
- The mode selection box must be installed level horizontal.
- Allow at least 3 ft. (1 m) distance between the mode selection box and the branch pipes.
- There will be a 30-second auto-check function performed after the indoor and outdoor units have been started.
- The indoor units require a unique address assigned by the remote controller. Mode selection boxes do not require addressing.
- See the instruction manual included with the mode selection box for detailed installation information.

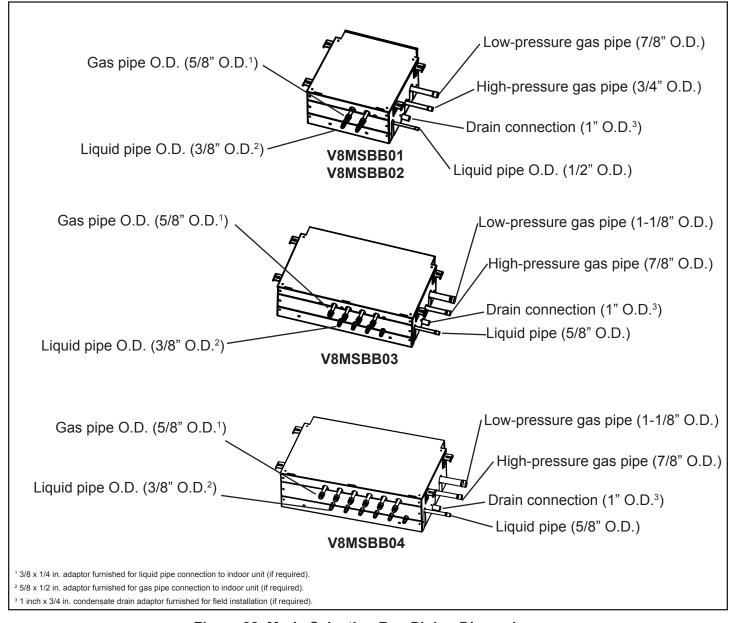


Figure 22. Mode Selection Box Piping Dimensions

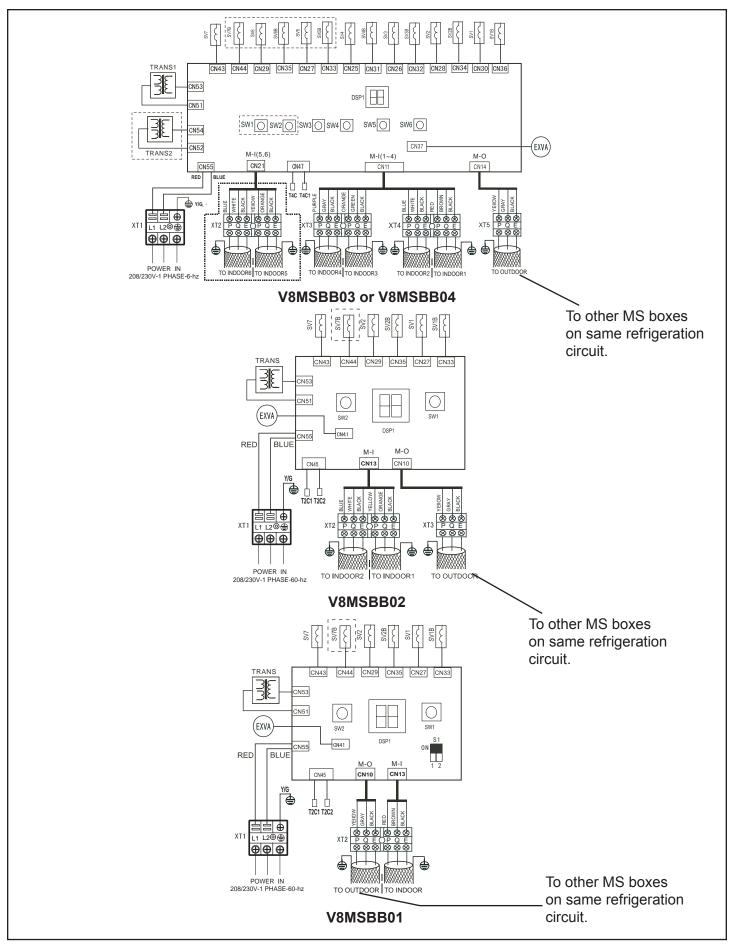


Figure 23. Mode Selection Box Wiring Diagrams

#### **Wiring Connections**

#### **AWARNING**

Isolate the power supply before accessing unit electrical terminals.

Install unit so that unit disconnect is accessible. Follow all local and national codes, as well as this installation instruction, during installation. Do NOT overload electrical circuit, as this may lead to failure and possible fire.

Use specified wiring and cable to make electrical connections. Clamp cables securely and make sure that connections are tight to avoid strain on wiring. Insecure wiring connections may result in equipment failure and risk of fire.

Wiring must be installed so that all cover plates can be securely closed.

Do not attempt to repair a damaged power cord.

Do not modify the power cord in any way. Do not attempt to extend the length of the power cord or use an extension cord with this appliance. Do not share the single power outlet with any other appliances.

## **ACAUTION**

This unit must be properly grounded and protected by a circuit breaker. The ground wire for the unit must not be connected to a gas or water pipe, a lightning conductor or a telephone ground wire.

Do not connect power wires to the outdoor unit until all other wiring and piping connections have been completed.

Install all wiring at least 3 feet away from televisions, radios or other electronic devices in order to avoid the possibility of interference with the unit operation.

Separate power wiring supplies must be provided for the outdoor unit and indoor unit(s).

Do not cross-connect refrigerant piping or signal wires between VRF systems. Each VRF system must be piped and wired separately.

Each indoor unit must have its own electrical disconnect.

Do not run signal wire and power wire in the same conduit; keep distance between the two conduits per local codes. (Make sure to set address of outdoor unit in case of parallel multioutdoor units.

NOTE - Each outdoor unit requires a separate power supply protected by a suitably sized circuit breaker.

- 1. Select the appropriate electrical inlet into the outdoor unit. Local and national codes apply.
- Locate the terminal strip in the outdoor unit control box. Connect the power wiring (sized per NEC/ CEC and local codes) and communications cable (3-conductor, shielded cable) per figure 21. Refer to unit nameplate for rated voltage.

#### **IMPORTANT!**

DO NOT adjust DIP switch settings. Settings may only be adjusted by a trained technician as part of the commissioning procedures.

Take care when making final power and control cable connections, cross connection will result in damage to unit's main board.

Only apply power to the system after performing all of the pre-commissioning steps.

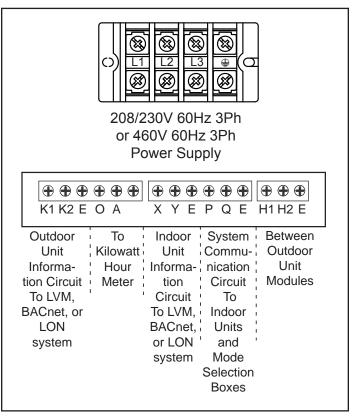
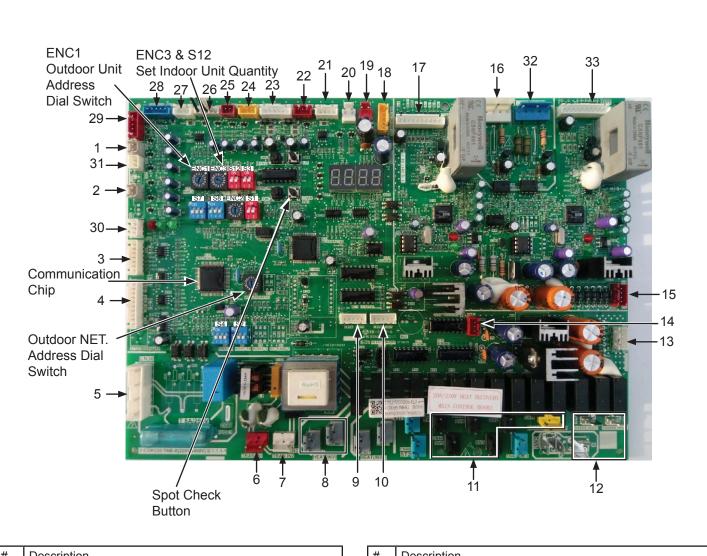


Figure 24. Wiring Terminals



| #  | Description  |
|----|--|
| 1  | Discharge temp. sensor port of inverter compressor A   |
| 2  | Heat sink temperature.   |
| 3  | Reserve  |
| 4  | Wiring port for communication between indoor and outdoor units, indoor unit network, outdoor unit network and network accounting |
| 5  | Power port   |
| 6  | Power input of the No. 1 transformer   |
| 7  | Power input of the No. 2 transformer   |
| 8  | Crankcase heater power output port   |
| 9  | EXV A driving port   |
| 10 | EXV B driving port   |
| 11 | Loading output terminal  |
| 12 | Base pan heater power supply   |
| 13 | Power output of the No.1 transformer   |
| 14 | 5VDC, 12VDC power port   |
| 15 | Power output of the No.2 transformer   |
| 16 | Port for inverter module A voltage inspection  |
| 17 | Activation port of inverter module A   |
|    |  |

| #  | Description  |
|----|--|
| 18 | Power supply connected port of the main control panel  |
| 19 | ON/OFF signal input port for system low pressure inspection                                  |
| 20 | ON/OFF signal input port for system high pressure inspection                                 |
| 21 | Reserve  |
| 22 | Input port for system low pressure inspection  |
| 23 | Current inspection port of the inverter compressors A  |
| 24 | Input port for system high pressure inspection   |
| 25 | Port for temperature sensor on left outdoor coils  |
| 26 | Inspection port for temperature of outdoor ambient and right hand side outdoor coils sensors |
| 27 | Communication ports between outdoor units  |
| 28 | Control port of DC fan B   |
| 29 | Control port of DC fan A   |
| 30 | Power supply for communication terminal board  |
| 31 | Discharge temperature sensor of inverter compressor B  |
| 32 | Port for inverter module B voltage inspection  |
| 33 | Control signal between main board and inverter module I                                      |

Figure 25. VRA072L, VRA096L, & VRA120L Main Board

**Table 4. VRA Electrical Data** 

| Model No.              | VRA072L                           |         | VRA096L  |         | VRA120L  |         |         |
|------------------------|-----------------------------------|---------|----------|---------|----------|---------|---------|
| Line                   | 208/230V                          | 460V    | 208/230V | 460V    | 208/230V | 460V    |         |
| <sup>1</sup> Maximum C | 70                                | 35      | 90       | 40      | 90       | 45      |         |
|                        | 54.7                              | 27.6    | 67       | 32.1    | 68.2     | 34.4    |         |
| Compressor             | No. of compressors                | 2       | 2        | 2       | 2        | 2       | 2       |
|                        | Rated load amps (Standard)        | 22      | 11       | 29      | 13       | 30      | 14      |
|                        | Rated load amps (Low temperature) | 20+19   | 10+9     | 25+25   | 12+11    | 26+25   | 13+12   |
| Outdoor Fan            | Motor type                        | DC      | DC       | DC      | DC       | DC      | DC      |
| Motor                  | No. of motors                     | 2       | 2        | 2       | 2        | 2       | 2       |
|                        | Full load amps                    | 4.1+4.1 | 1.8+1.8  | 4.1+4.1 | 1.8+1.8  | 4.1+4.1 | 1.8+1.8 |
|                        | Input - W                         | 750+750 | 750+750  | 750+750 | 750+750  | 750+750 | 750+750 |
|                        | Output - W                        | 600+600 | 600+600  | 600+600 | 600+600  | 600+600 | 600+600 |

#### NOTES:

In multiple module systems each outdoor unit requires a separate electrical connection.

Incoming voltage must not be above or below these voltage ranges: 208/230V - 191V minimum, 247V maximum; 460V - 423V minimum, 497V maximum. 2% Maximum line voltage tolerance between phases.

<sup>&</sup>lt;sup>1</sup> HACR type circuit breaker or fuse.

<sup>&</sup>lt;sup>2</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

#### **DIP Switch Functions**

## S1 Starting Delay Setting

| S1<br>ON<br>12 | Starting delay is 10 minutes                           |
|----------------|--|
| S1<br>ON 12    | Starting delay is 12 minutes (Default factory setting) |

## S2 Nighttime Selection

| ION Lennox | adjust without guidance of the VRF technical support. Incorrect ents will affect system performance. |
|------------|--|
|------------|--|

## S3 Night Silent Mode Setting

| S3 | Do not adjust without guidance of the Lennox VRF technical support. Incorrect adjustments will affect system performance. |
|----|---|
| ON | Lennox VRF technical support. Incorrect   |
| 12 | adjustments will affect system performance.   |
|    |   |

## S4 Static Pressure Setting

| S4<br>ON 123 | Static pressure mode is 0 WG (Default factory setting)                               |
|--------------|--|
| S4<br>ON 123 | Static pressure mode is low pressure (Reserve position, used for customized unit)    |
| S4<br>ON 123 | Static pressure mode is medium pressure (Reserve position, used for customized unit) |
| S4<br>ON 123 | Static pressure mode is high pressure (Reserve position, used for customized unit)   |

## **ENC 1 Outdoor Unit Address Setting**

| Live i dataon onit Address Setting |                                 |  |  |  |
|------------------------------------|---------------------------------|--|--|--|
| ENC1                               | Outdoor unit address assignment |  |  |  |
|                                    | 0 - Main unit                   |  |  |  |
|                                    | 1 -2 Sub units                  |  |  |  |

## ENC 3 and S12 Indoor Unit Address Setting

| ENC3 | S12<br>ON 12 | Number of indoor units 1-15  |
|------|--------------|------------------------------|
| ENC3 | S12<br>ON 12 | Number of indoor units 16-31 |
| ENC3 | S12<br>ON 12 | Number of indoor units 32-47 |
| ENC3 | S12<br>ON 12 | Number of indoor units 48-50 |

## **ENC 4 Outdoor Unit Network Address Setting**

| ENC4 |  |
|------|--|
|      | Outdoor network address assignment 0-7 |

**NOTE -** Dip switch handle location is shown as a solid black box in the tables.

## **SW2 Query Instructions**

| # Displayed | Parameter description   | Parameter value*                             |
|-------------|---|--|
| 0           | Outdoor unit address  | 0,1, 2                                       |
| 1           | Outdoor unit capacity   | 6, 8,10 tons                                 |
| 2           | Modular outdoor unit quantity                                 | Available for main unit                      |
| 3           | Operation mode  | 0, 2, 3, 4, 5, 6                             |
| 4           | Total capacity of outdoor unit                                | Capacity requirement                         |
| 5           | Cooling capacity  | Sub unit only displays capacity of main mode |
| 6           | Heating capacity  | Sub unit only displays capacity of main mode |
| 7           | T4 ambient temperature revision of cooling capacity           |  |
| 8           | T4 ambient temperature revision of heating capacity           |  |
| 9           | The outdoor unit actual operation capacity                    | Capacity requirement                         |
| 10          | Speed of fan A  | 0, 1,, 14, 15                                |
| 11          | Speed of fan B  | 0, 1,, 14, 15                                |
| 12          | T2 average temperature  | Actual value                                 |
| 13          | T2B average temperature                                       | Actual value                                 |
| 14          | Left hand side condenser temperature sensor – T3              | Actual value                                 |
| 15          | Right hand side condenser temperature sensor – T5             | Actual value                                 |
| 16          | T4 outdoor ambient temperature                                | Actual value                                 |
| 17          | Discharge temperature of inverter compressor A                | Actual value                                 |
| 18          | Discharge temperature of inverter compressor B                | Actual value                                 |
| 19          | Inverter module temperature                                   | Actual value                                 |
| 20          | Saturated temperature corresponding to the discharge pressure | Actual value + 30                            |
| 21          | Minimum discharge superheat                                   | Actual value                                 |
| 22          | Current of inverter compressor A                              | Actual value                                 |
| 23          | Current of inverter compressor B                              | Actual value                                 |
| 24          | State of the evaporator or condenser                          | 0, 1, 2                                      |
| 25          | Opening of EXV A  | Actual value ÷ 8                             |
| 26          | Opening of EXV B  | Actual value ÷ 8                             |
| 27          | High pressure   | Actual value x 10                            |
| 28          | Quantity of Indoor units                                      | That can communicate with indoor units       |
| 29          | Quantity of Indoor units in cooling                           | Actual value                                 |
| 30          | Quantity of Indoor units in heating                           | Actual value                                 |
| 31          | Reserve   |  |
| 32          | Noise control mode  | 0, 1, 2, 3                                   |
| 33          | Static pressure mode  | 0, 1, 2, 3                                   |
| 34          | Reserve   |  |
| 35          | Reserve   |  |
| 36          | Reserve   |  |
| 37          | Last alarm code   | If no alarm code, displays 888               |
| 38          | Remove fault number of times                                  |  |
| 39          | Low pressure  | Actual value x 10                            |
| 40          |   | Check end                                    |

<sup>\*</sup>Units of temperature are shown as °C, units of pressure are shown as MPa.

**NOTES -** Normal display: When in standby mode, the left position displays the address of the outdoor unit and the right position displays the quantity of indoor units that can communicate with the outdoor unit.

When the compressor is operating, the LED display shows the rotation frequency of the compressor.

Operation mode: 0-OFF; 2-Cooling; 3-Heating; 4-Forced cooling; 5-Mixed cooling; 6-Mixed Heating. Fan speed: 0-Stop; 1~15: Speed increase gradually, (15 is the maximum speed).

EXV opening: Pulse count=ctual value ÷ 8; State of the evaporator or condenser: 0-All condenser; 1-Left evaporator/right condenser; 2-All evaporator; 3-Left evaporator/Right side off.

Night noise control mode: 0-Night silent mode; 1-Silent mode; 2-Silent silent mode ; 3-None silent mode.

Static pressure mode: 0-Static pressure is 0 WG; 1-Low static pressure; 2-Medium static pressure; 3-High static pressure.

## **Main Control Board Buttons Functions and Definitions**

| Button | Definition |
|--------|------------|
| SW1    | OK         |
| SW2    | Down       |
| SW3    | Menu       |
| SW4    | Up         |

- Press SW3 (Menu) to enter Main Menu and show "n1", press SW4 (UP) and SW2 (Down) to switch the Main Menu item.
- · Press SW3 (Menu) to back to normal display.
- Press SW1 (OK) to enter the Main Menu item, n2 for example. Then press SW4 (UP) and SW2 (Down) to switch the Sub Menu item.
   Press SW3 (Menu) to back to Main Menu.
- Press SW1 (OK) to activate the function.

| Main Menu | Sub Menu | Function                   |
|-----------|----------|----------------------------|
| n1        | n12      | Force cooling <sup>1</sup> |
| n2        | n26      | Service mode <sup>1</sup>  |
| n2        | n27      | Vacuum mode <sup>1</sup>   |
| n3        | n31      | Query history error code   |
| n3        | n32      | Clear history error code   |

<sup>&</sup>lt;sup>1</sup> Only Shows on main outdoor unit.

- Force Cooling. System will be forced to operate cooling, and all indoor units will be forced to operate cooling as well.
- Service mode. System will not detect indoor unit quantity last for 4 hours, during the period, outdoor unit will never show H7 error even an indoor unit is offline. System will automatically exit service mode after 4 hours.
- Vacuum mode. All the valve of the outdoor units' valves, MS boxes valves and indoor units' valves will be opened. This function is for vacuuming the system.
- Query history error code. You can query the last 10 error code, and press SW4 (UP) and SW2 (Down) to check the error code back and forth.
- Clear history error code. After clearing history error code, you will see no error code showing when you choose "Query history error code".
- Exit function. Press button SW1 (OK) and hold for 5 seconds or you can re-energize the system to exit current function.

#### **Electrical Installation for Indoor and Outdoor Units**

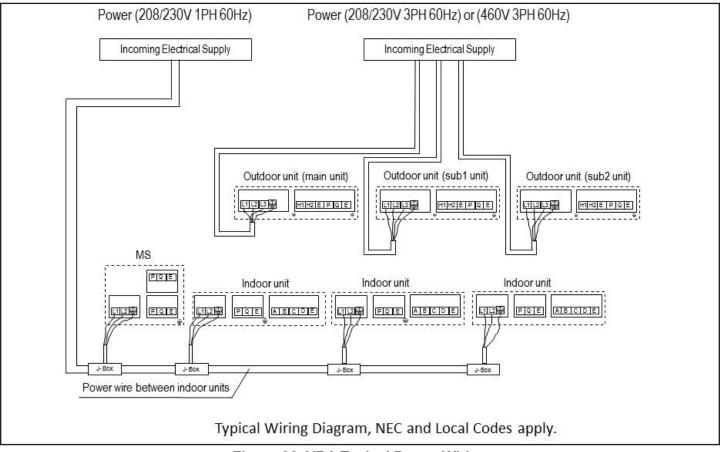


Figure 26. VRA Typical Power Wiring

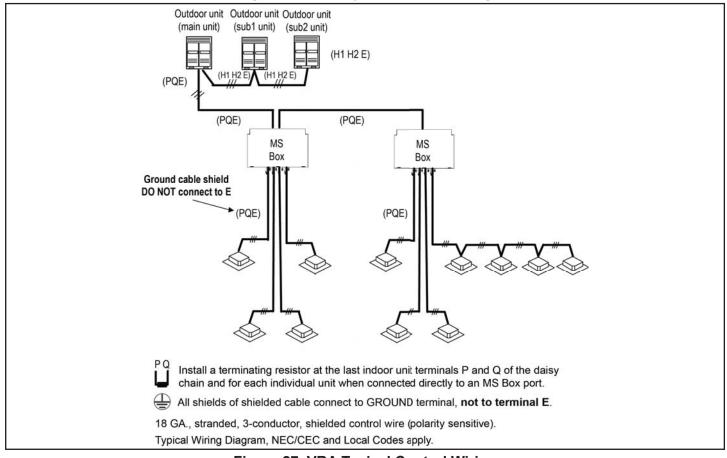


Figure 27. VRA Typical Control Wiring

#### **Trial Run**

Before operation, remove the six (6) pieces of PE foam which are used at the rear of the unit for protecting the outdoor coils. Be careful not to damage the fin; otherwise, the heat exchange performance may be affected. Also remove the PE foam which is used inside the front right hand side panel adjacent to the compressor.

#### **Precautions Before Start Up**

- Confirm that refrigeration piping and communication wiring of the indoor and outdoor units have been connected to the same refrigeration system.
- Check and confirm that incoming voltage must not be above or below these voltage ranges: 208/230V - 191V minimum, 247V maximum; 460V - 423V minimum, 497V maximum. 2% Maximum line voltage tolerance between phases.
- Check and confirm that the power wire and control wire are correctly connected.
- Check whether wired controller is properly connected.
- Before power up, confirm there is no short circuit to ground.
- Check whether all units have passed nitrogen

- pressure test for 24 hours at recommended pressure rating.
- Confirm whether the system has been evacuated.
- Calculate the additional refrigerant charge for each system according to the actual length of liquid pipe and add as necessary.
- Have system plan, system piping diagram and control wiring diagrams on hand for reference.
- Record the setting address code on the system plan.
- Turn on power to outdoor unit for 12 hours for crank case heater to warm the oil in the compressor.
- Ensure all necessary service valves are open.
- All dial codes and DIP switches of indoor and outdoor unit have been set according to the technical requirement of product, see the indoor unit manual for information about the indoor unit.

#### **Identify Name of Each System**

 To clearly identify the connected systems between two or more indoor units and outdoor unit, select names for every system and record them on the nameplate on the outdoor electric control box cover.